

**NOTICE OF CONSTRUCTION LIEN
AGAINST THE LAND AND IMPROVEMENTS OF THE BULLFROG
GARDENS LANDSCAPE LOCATED AT 6295 HIGHWAY 51 NORTH, HORN
LAKE, MISSISSIPPI, OWNERS OF PROPERTY ROBERT AND KAREN TATE
AND SCOTT ST. JOHN
BY W.A. SANDERS, OWNER, W.A. SANDERS CONSTRUCTION COMPANY**

W. A. SANDERS, OWNERS, W. A. SANDERS CONSTRUCTION COMPANY,
gives notice of a Construction Lien against the property of BULLFROG GARDENS
AND LANDSCAPE, LOCATED AT 6295 Highway 51 North, Horn Lake, MS,
under the provisions of 87-7-131 Mississippi Code Annotated, as follows:

1. The property subject to this lien is described as Bullfrog Gardens and Landscape, located at 6295 Highway 51 North, Horn Lake, Mississippi.
2. The lien holder is W. A. SANDERS, OWNER, W. A. SANDERS CONST. COMPANY, whose address is P.O. Box 444, Hernando, Mississippi 38632.
3. The OWNERS ARE ROBERT AND KAREN TATE, AND SCOTT ST. JOHN, whose address is 6295 Highway 51 North, Horn Lake, Mississippi.
4. The amount of the lien for work performed, materials and labor is \$ 46,739.77, plus interest and attorney's fees as provided for in Sections 11-53-81 and 85-7-151 Mississippi Code Annotated (1972, as amended).
5. The basis for the claim is further set out in the attached exhibit.
6. Suit for enforcement of this lien has not yet been commenced.

This the 2nd day of August, 2002.

W. A. SANDERS, OWNER
W. A. SANDERS CONSTRUCTION

BY: W.A. Sanders
W. A. Sanders
P. O. Box 444
Hernando, MS 38632
662-429-6449

STATE MS.-DESOTO CO. ^{BC}
FILED ^M

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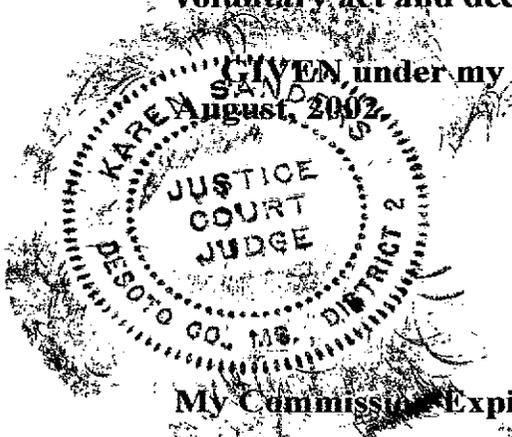
BK 11 PG 168
W.E. DAVIS CH. CLK.]

**STATE OF MISSISSIPPI
COUNTY OF DESOTO**

This day personally appeared before me, the undersigned authority in and for said County and State, the within named W.A. SANDERS, OWNER, W. A. SANDERS CONSTRUCTION COMPANY, who acknowledged signing and delivering the above and foregoing Notice of Construction Lien on the day and date therein mentioned as a free and voluntary act and deed and for the purposes therein expressed.

GIVEN under my hand and official seal of office this 2nd day of

August, 2002



K Sanders

Notary Public

My Commission Expires:

12-31-03

**Prepared by:
W. A. Sanders Construction Company
661 Green Tee Blvd., West
Hernando, MS 38632
662-429-6449**

"EXHIBIT A"

DESCRIPTION:

16.11 ACRES IN THE SOUTHWEST 1/4 OF SECTION 35, TOWNSHIP 1 SOUTH, RANGE 8 WEST, CITY OF HORN LAKE, DESOTO COUNTY, MISSISSIPPI AND BEING DESCRIBED AS FOLLOWS:
 COMMENCING AT A FOUND 3/8 INCH REBAR MARKING THE ACCEPTED NORTHWEST CORNER OF THE SOUTHWEST 1/4 OF SAID SECTION 35,
 THENCE SOUTH 0° 29' 05" EAST 990.52 FEET TO A FOUND 5/8" PIPE,
 THENCE SOUTH 1° 10' 33" WEST 225.72 FEET TO A SET T-POST AND THE POINT OF BEGINNING,
 THENCE NORTH 89° 54' 27" EAST 1589.00 FEET TO A SET T-POST,
 THENCE NORTH 1° 10' 33" EAST 16.18 FEET TO A SET T-POST,
 THENCE NORTH 89° 54' 27" EAST 1025.98 FEET TO A SET T-POST ON THE WEST LINE OF HIGHWAY NO. 51,
 THENCE SOUTH 4° 48' 22" WEST 27.68 FEET ALONG THE WEST LINE OF SAID HIGHWAY TO A FOUND CONC. ROW. MARKER,
 THENCE SOUTH 8° 38' 37" WEST 141.38 FEET ALONG THE WEST LINE OF SAID HIGHWAY TO A FOUND CONC. ROW. MARKER,
 THENCE SOUTH 8° 50' 55" EAST 112.49 FEET ALONG THE WEST LINE OF SAID HIGHWAY TO A SET T-POST IN A LARGE DITCH,
 THENCE LEAVING SAID HIGHWAY SOUTH 89° 52' 27" WEST 2614.46 FEET TO A FOUND 5/8 INCH PIPE,
 THENCE NORTH 1° 10' 33" EAST 263.91 TO THE POINT OF BEGINNING.

INDEXING INSTRUCTIONS:

Southwest 1/4 of Section 35, Township 1 South, Range 8 West, City of Horn Lake, DeSoto County, Mississippi.